

# POWERFLEX®

## PART NUMBER

# PFR85-513

## DESCRIPTION

## REAR UPPER LINK OUTER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane A Bushes
- 1 x PTFE/Silicone Grease
- 2 x Polyurethane B Bushes
- 2 x Stainless Steel Sleeves
- 2 x Small Zinc Plated Steel Washers
- 2 x Large Zinc Plated Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original bush, including the outer shell, from the link arm. Ensure you retain the star shaped OEM washer.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Insert the bushes into arm with the polyurethane part B (chamfered edge) facing the hub assembly, as shown in Figure 1.
4. Apply some of the supplied grease into the bores and faces of the polyurethane bushes and push the stainless steel sleeve into the bore so that it sits flush to the face of the bushes.
5. Place the smaller mild steel washer on the end of the chamfered bush and the larger washer on the end of the larger bush as shown in Figure 1. Refit the star shaped OEM washer next to the larger mild steel washer as shown in Figure 1.
6. Refit to the vehicle and tension all hardware to manufacturers recommended torque settings.

